I Claim:



A method for creating a dummy metal fill pattern near functional circuitry, comprising:

- a. creating a margin area around the functional circuitry;
- b. trimming a dummy fill pattern to the margin area to create a trimmed fill pattern; and
- c. overlaying said trimmed fill pattern and the functional circuitry.



The method for creating a dummy metal fill pattern of claim 1, and further including: removing excess metal between step b and step c.

- The method for creating a dummy metal fill pattern of claim 2, wherein:
 the excess metal is at least one metal sliver.

 The method for creating a dummy metal fill pattern of claim 3, wherein:
 - 4. The method for creating a dummy metal fill pattern of claim 3, wherein: the metal sliver is a thin strip of metal created when the margin area is removed from the dummy fill pattern.
 - The method for creating a dummy metal fill pattern of claim 1, wherein: the dummy fill pattern is an example of an alternative functional circuitry.

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6. The method for creating a dummy metal fill pattern of claim 5, wherein:

the alternative functional circuitry is selected to be alike to that near the functional circuitry.

- 7. The method for creating a dummy metal fill pattern of claim 5, wherein:
- the alternative functional circuitry is a selected portion of functional circuitry from a metal
- 3 layer on which the dummy metal fill pattern is to be used.



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The method for creating a dummy metal fill pattern of claim 1, wherein: the dummy metal fill pattern is created on a metal layer of an LCOS array.

- 1 9. The method for creating a dummy metal fill pattern of claim 1, wherein:
- the dummy metal fill pattern is created on a layer under a mirror layer of an LCOS array.
- 1 10. The method for creating a dummy metal fill pattern of claim 1, wherein:
- the dummy metal fill pattern is created on a layer of a reflective LCOS array.
- 1 11. The method for creating a dummy metal fill pattern of claim 1, and further including:
- 2 selecting a fill metal pattern between step a and step b.
 - 12. The method for creating a dummy metal fill pattern of claim 11, wherein: the fill metal pattern is selected to be a pattern of alternative functional circuitry.
 - 13. The method for creating a dummy metal fill pattern of claim 1, wherein: said margin area is created by growing the area of the functional circuitry.
- 1 14. A metal fill pattern comprising:
 - a first circuitry pattern;
 - a margin area around said first circuitry pattern; and
 - a second circuitry pattern, wherein:
 - said second circuitry pattern is trimmed to avoid the margin area.
 - 1 15. The metal fill pattern of claim 13, wherein:
 - the first circuitry pattern is functional circuitry.
 - 1 16. The metal fill pattern of claim 14, wherein:
 - the second circuitry pattern is electrically non-functional.

The metal fill pattern of claim 14, wherein: 1 the second circuitry pattern is selected to be a functional circuitry pattern located near the 2 first circuitry pattern on a metal layer. 3 The metal fill pattern of claim 14, wherein: 1 18. said first circuitry pattern and said second circuitry pattern are patterns on a metal layer of a 2 reflective LCOS array. 3 The metal fill pattern of claim 14, wherein: 19. 1 said first circuitry pattern and said second fircuitry pattern are patterns on a single metal 2 3 layer of a reflective LCOS array. 20. The metal fill pattern of claim 14, wherein: at least one is artifact removed from the second circuitry pattern. The metal fill pattern of claim 20, wherein: 21. the artifact includes a metal sliver remaining after said second circuitry pattern is trimmed. 1 The metal fill pattern of claim 14, wherein: 22. 12 2 the second circuitry pattern is a functional circuitry pattern which is used as dummy fill 3 metal. A method for providing dummy fill in a LCOS array, comprising: selecting a metal fill pattern from functional circuitry on a layer of the array; and 2 3 filling an unfilled area with the metal fill pattern. The method for providing dummy fill of claim 23, and further including: 1 24.

filling a partially filled area with a portion of the metal fill pattern.

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NOTICE: This correspondence chart is provided for informational purposes only. It is not a

part of the official Patent Application. 15

CORRESPONDENCE CHART

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 - 16 M1 METAL LAYER
 - 18 M2 METAL LAYER
- 20 M3 METAL LAYER 1-25
- 22 **POLY LAYER**
- 24 **DIFFUSION LAYER**
- SEMICONDUCTOR JUNCTION 26
- Charles In the last test that 28 **INSULATING LAYERS**
- ∄ 30 29 **CIRCUITRY AREA**
- Ш 31 **UNFILLED AREA**
- 30 PORTION OF EXAMPLE METAL LAYER
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- 38 FILL AREA 35
 - 40 FUNCTIONAL CIRCUITRY AREA
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 - 52 FILL METAL TRACES
 - 54 **UNFILLED SPACE**
- SELECT METAL FILL PATTERN OPERATION 55 40
 - 56 MODIFY METAL FILL PATTERN OPERATION
 - 57 FILL UNFILLED AREAS OPERATION
 - 58 FILL PARTIALLY FILLED AREAS OPERATION

- 59 GROW MARGIN AREA OPERATION
- 45 60 TRIM DOWN\TO MARGIN OPERATION
 - 62 FIRST TRIMMED FILL PATTERN
 - 64 FIRST TRIMMED METAL TRACES
 - 66 METAL SLIVER
 - 70 REMOVE DUMMY SLIVERS OPERATION
- 50 72 SECOND TRIMMED FILL PATTERN
 - 74 SECOND TRIMMED METAL TRACES
 - 76 COMPLETED METAL TRACE PATTERN
 - 78 OVERLAY FUNCTIONAL AND DUMMY PATTERNS OPERATION